

Precision creates  
perfection.

**Toolservice**  
Regrinding and recoating

**mayke**stagg  
PERFORMANCE  
IN PRECISION



# Regrinding creates premium quality.

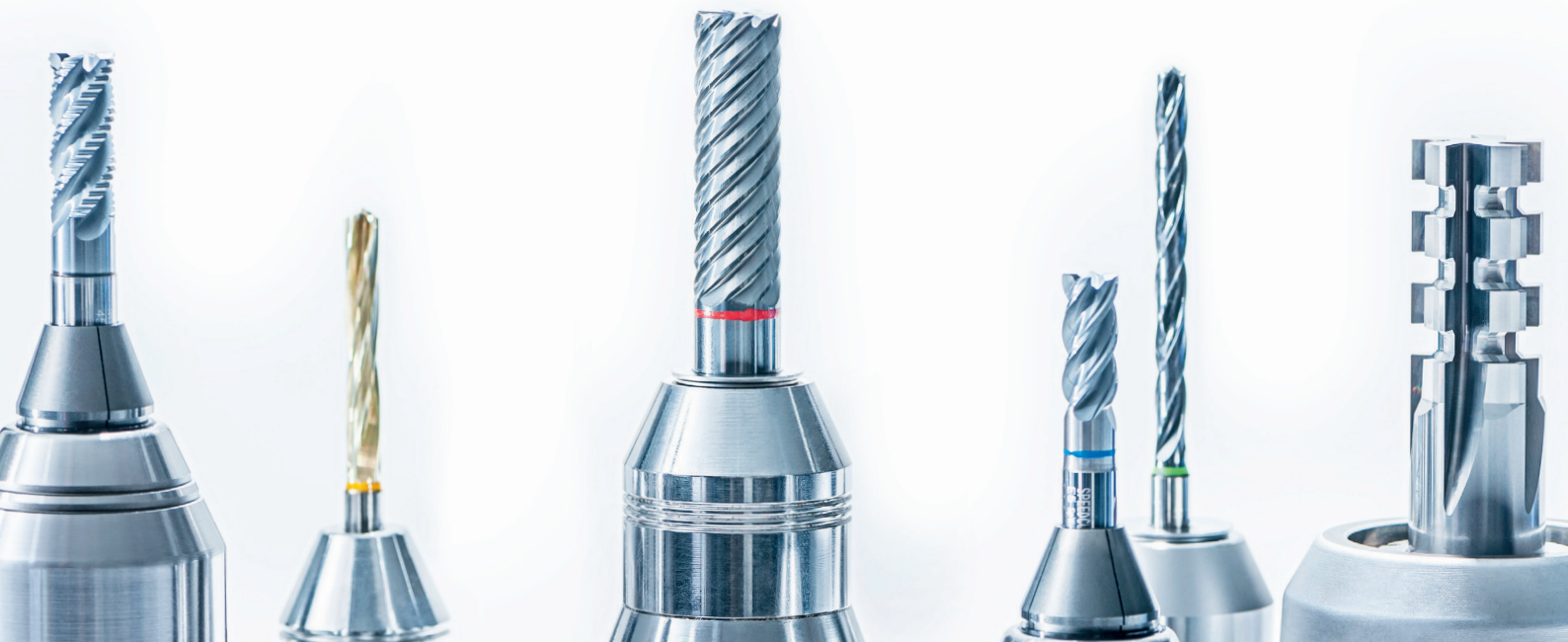
Perfect grinding service, precisely tailored to requirements.  
Quality and innovation therefore means: we cater for your needs.

#### **Original regrinding process on the latest grinding machines**

The full capability of your tools is ensured by the original regrinding process. We take the utmost care to test and prepare your tools in original geometry. All in 100 % manufacturer quality on our original production machinery.

#### **Original coating**

The MAYKESTAG coating process ensures a longer service life and higher performance. The utmost performance and speed.



## Range of regrinding and recoating services

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### Solid carbide tools

- Solid carbide drill bits
- Solid carbide shank cutters
- Solid carbide HSS reamers and countersinks



### HSS tools

- HSS twist drill bits, NC spot drill bits, taps
- Shank cutters
- Shell end mills, prismatic cutters, circular saw blades
- Special tools



### Additional services

- Corner radii
  - Weldon surface
  - Releases
  - Polishing cutting edges
  - Cooling vents on the shaft
  - Cutting edge finish
- 

Original regrinding and recoating:  
how to get your prepared tools with 100 % cutting performance.



### Register for the pick-up order service

- [toolservice@a-mk.com](mailto:toolservice@a-mk.com)
  - Tel: +43(0)662 44901-413  
Mr. Tschebull
- 



### Pick-up

- The goods will be picked up from you (inland) within 24 hours.

On orders of less than EURO 100 we charge a share of the costs of EURO 6.

- Alternatively you can have the goods delivered by your parcel service provider:

ALPEN-MAYKESTAG GmbH  
Plant – Ferlach  
FAO Mr. Tschebull  
Auengasse 11  
9170 Ferlach  
Austria



### Tool service

- We check your tools for the type and scope of reprocessing required.
- If a tool cannot be sharpened, you will be advised immediately.
- Processing  
Original grinding  
Original coating  
Marking *[if requested]*

■ Depending on the level of complexity, you will receive your required tool after approx. 2 weeks.



### Delivery

- Within (inland) 24 hours, free delivered.

On orders of less than EURO 100 we charge a share of the costs of EURO 6.

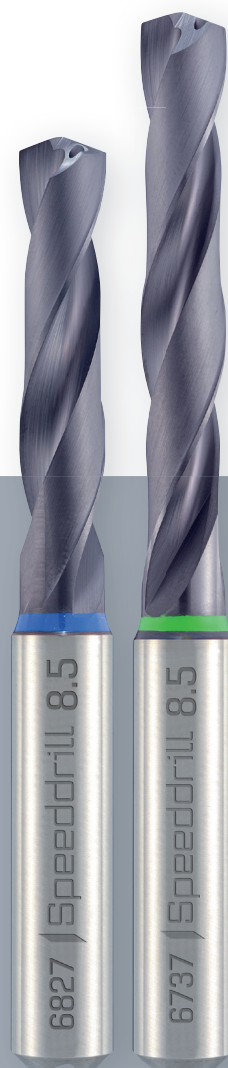
## Solid carbide drill bits

Sharpening solid carbide drill bits		Surcharges	
	Basic price	Step drills	Weldon
up to Ø	Price / unit	Price / stage	Price / unit
6	€ 13.50	€ 13.50	€ 2.20
8	€ 13.90	€ 13.90	€ 2.20
10	€ 14.50	€ 14.50	€ 2.20
12	€ 15.20	€ 15.20	€ 2.60
14	€ 16.80	€ 16.80	€ 3.00
16	€ 19.50	€ 19.50	€ 3.00
20	€ 23.50	€ 23.50	€ 3.50

Minimum quantity surcharge 30 % for order quantity 3 items per diameter group

## Prices for coating

	Coating
	ALUNIT-S
up to Ø	
6	€ 3.20
8	€ 4.30
10	€ 4.90
12	€ 5.90
14	€ 6.60
16	€ 7.90
20	€ 11.10



## Solid carbide shank cutters

Sharpening solid carbide shank cutters		Surcharges					
	Basic price	Roughing cutters	Overlong	Z>4	Radius	Release	Release
up to Ø	Price / unit					1xD	3xD
10	€ 12.00	€ 3.50	€ 3.80	€ 2.50	€ 4.00	€ 4.50	€ 8.50
12	€ 15.50	€ 3.50	€ 4.50	€ 3.30	€ 4.20	€ 4.50	€ 8.50
16	€ 18.50	€ 3.50	€ 5.50	€ 4.90	€ 4.50	€ 4.50	€ 8.50
20	€ 21.50	€ 3.80	€ 6.50	€ 5.30	€ 5.00	€ 4.50	€ 8.50
25	€ 29.50	€ 4.00	€ 8.50	€ 6.00	€ 5.20	€ 5.80	€ 9.80

Sharpening solid carbide shank cutters		Surcharges				
	Basic price	Cutting edge finish	Cutting edge polishing	Weldon surface	Cooling vents on the shaft	Cutting
up to Ø	Price / unit					
10	€ 12.00	€ 2.50	€ 5.50	€ 2.20	€ 5.20	€ 2.50
12	€ 15.50	€ 2.80	€ 6.50	€ 2.60	€ 5.80	€ 2.80
16	€ 18.50	€ 3.00	€ 8.00	€ 3.00	€ 6.40	€ 3.20
20	€ 21.50	€ 3.50	€ 10.00	€ 3.50	€ 6.80	€ 3.50
25	€ 29.50	€ 3.80	€ 13.50	€ 4.20	€ 7.20	€ 3.80

## Prices for coating

	Coating		
	ALUNIT-S	TWINDUR	ULTRADUR
up to Ø			
10	€ 4.90	€ 6.30	€ 7.30
12	€ 5.90	€ 7.60	€ 8.70
16	€ 7.90	€ 10.30	€ 11.80
20	€ 11.10	€ 14.50	€ 16.60
25	€ 13.70	€ 17.80	€ 20.50

### Info:

ALUNIT-S = Standard cutter, Speedcut, ecoSpeedcut

Twindur = Speedcut 4.0 green ring

Ultradur = Speedcut 4.0 blue ring



## Solid carbide countersinks, reamers and quadrant cutters

Conical countersinks		
	HSS conical countersinks	Tungsten carbide conical countersinks
up to Ø	Price / unit	Price / unit
8	€ 3.50	€ 6.90
12	€ 4.20	€ 8.70
20	€ 6.40	€ 14.50
31	€ 10.80	€ 24.50

Reamers		
	HSS reamers	Tungsten carbide reamers
up to Ø	Price / unit	Price / unit
10	€ 3.80	€ 7.50
20	€ 5.80	€ 10.50
30	€ 8.50	on request
40	€ 9.50	on request

Quadrant cutters		
	HSS quadrant cutters	Tungsten carbide quadrant cutters
up to radius	Price / unit	Price / unit
5	€ 10.80	€ 16.20
10	€ 19.80	€ 29.80
15	€ 26.30	€ 39.40

## Prices for coating

	Coating	
	ALUNIT-S	TIN
up to Ø	Price / unit	Price / unit
10	€ 4.30	€ 4.30
12	€ 5.10	€ 5.10
16	€ 6.90	€ 6.90
20	€ 9.70	€ 9.70
25	€ 11.90	€ 11.90
30	€ 23.80	€ 23.80
40	Enquiry	Enquiry



## HSS twist drill bits, NC spot drill bits and taps

Twist drill bits	
HSS twist drill bits	
up to Ø	Price / unit
10	€ 4.00
15	€ 5.50
20	€ 9.20
30	€ 11.60
40	€ 14.90
50	€ 19.00
60	€ 24.30

NC spot drill bits			
HSS		Solid carbide	
up to Ø	Price / unit	Price / unit	
10	€ 5.30	€ 8.50	
15	€ 8.50	€ 10.80	
20	€ 12.80	€ 13.60	

Taps	
HSS taps	
up to Ø	Price / unit
10	€ 7.50
16	€ 9.70
20	€ 12.50
30	€ 15.80

## Prices for coating

up to Ø	Coating	
	ALUNIT-S	TIN
	Price / unit	Price / unit
6	€ 2.80	€ 2.80
8	€ 3.80	€ 3.80
10	€ 4.20	€ 4.20
12	€ 5.10	€ 5.10
14	€ 5.80	€ 5.80
16	€ 6.90	€ 6.90
20	€ 9.70	€ 9.70



## HSS shank cutters

HSS shank cutters short/long		Surcharges			
	Basic price	Roughers	Overlong	Z >4	Radius
up to Ø	Price / unit	Price / unit	Price / unit	Price / unit	Price / unit
10	€ 8.20	€ 3.50	€ 3.80	€ 2.50	€ 4.00
12	€ 10.50	€ 3.50	€ 4.50	€ 3.30	€ 4.20
16	€ 12.50	€ 3.50	€ 5.50	€ 4.90	€ 4.50
20	€ 15.00	€ 3.80	€ 6.50	€ 5.30	€ 5.00
25	€ 18.20	€ 4.00	€ 8.50	€ 6.00	€ 5.20
32	€ 21.50	€ 4.50	€ 12.50	€ 10.50	€ 5.50
40	€ 23.60	€ 4.50	-	-	€ 6.00

## Prices for coating

	Coating	
	ALUNIT-S	TIN
up to Ø	Price / unit	Price / unit
10	€ 4.20	€ 4.20
12	€ 5.10	€ 5.10
16	€ 6.90	€ 6.90
20	€ 9.70	€ 9.70
25	€ 11.90	€ 11.90
32	€ 23.80	€ 23.80
40	Enquiry	Enquiry





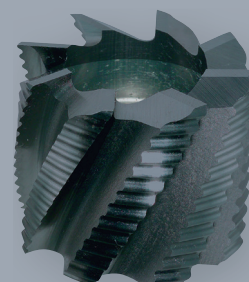
## Shell end mills, side milling cutters, prismatic cutters, concave/convex cutters, metal circular saw blades

	HSS shell end		Tungsten carbide shell end	HSS side milling cutters
	Roughing cutters	Finishing cutters	Finishing cutters	in a set +25% / cutter
up to Ø	Price / unit	Price / unit	Price / unit	Price / unit
50	€ 20.00	€ 17.50	€ 25.00	€ 19.00
80	€ 27.00	€ 23.00	€ 35.00	€ 26.00
100	€ 38.00	€ 34.00	€ 45.00	€ 30.00
130	€ 49.00	€ 44.00	€ 55.00	€ 37.00
160	€ 60.00	€ 53.00	€ 70.00	€ 47.00

	HSS prismatic cutters	HSS concave/convex cutters
up to Ø	Price / unit	Price / unit
50	€ 23.00	€ 20.50
80	€ 35.00	€ 29.00
100	€ 46.00	€ 38.00
130	€ 58.00	€ 42.00

HSS metal circular saw blades			
up to Ø	Price / unit	50 % NZ	100 % NZ
63	€ 10.00	€ 15.00	€ 20.00
80	€ 11.80	€ 17.70	€ 23.60
100	€ 14.20	€ 21.50	€ 28.40
150	€ 16.20	€ 24.30	€ 32.40
200	€ 17.50	€ 26.30	€ 35.00
350	€ 22.00	€ 33.00	€ 44.00

NZ = new tooth system





Innovation creates  
progress.



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